



Necessary Tools: 1/4" drill bit and drill, #2 square drive bit, pencil and square, glue, and a 1/2" socket or wrench. For the 2 3/4" legs you will also need a small saw and chisel.

Step One: Place two aprons face down on bench, and measure back from one end the required set back distance from drawing. Draw a line using a square. Now mock up one corner using the two aprons, one leg, and one corner bracket. Check assembly against drawing. (If you want to change the leg to apron reveal from that shown on the drawing just change the corner block set back.) After mocking up one corner lay out the other three.

Step Two: Mount all four-corner blocks, one on each end of the short aprons. Start by putting glue on one end of a corner block. Using three of the 1/4" screws, mount the corner block flush with the top of the apron, and lined up to your pencil line.

Step Three: Put one long apron on your bench face side down. Attach the short aprons by putting glue on the end of one corner block, and mounting flush with the top of the apron, and lined up to your pencil line.

Step Four: Lay the remaining long apron on your bench face down, mounting holes up. Attach the assembly you created in step three by gluing, and screwing it to the remaining long apron.

Step Five: Set a leg into position at a corner of the apron frame. Mark and drill 1/4" holes into the corner of the leg to receive the lag bolts. Install the lag bolts and washers with a little glue on the threads and snug them into place. Repeat this step with the other three legs.

NOTE: Before installing corner braces on base kits with mortised legs and tenoned aprons, it is recommended that the base be fully assembled and the top mounted. To facilitate removal of top at a later date, do not glue corner braces. Please contact us with questions or comments regarding these instructions.

CLASSIC DESIGNS
by MATTHEW BURAK

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Corner Brace Instructions
509CB

FOR LEGS WITH 2 3/4" POSTS & SMALLER